FINISHED FILTER ROD DESCRIPTIVE

LOUISVILLE
L&M RED 83MM REGULAR FTB - 16.5MG FTC TAR
BRAND CODE-5450 (STD)(IT)

EFFECTIVE DATE: 05/18/92
STANDARD PRODUCTION
INCREASED TAR

MACHINE TYPE	: KDF-2			
FILTER ROD LENGTH	: 126.0	MM		
FILTER CIRCUMFERENCE	: 24.45	MM (LASER)		
NUMBER UP	: 6			
PLUG LENGTH	: 21.0	MM		
ROD R.T.D.	: 17.00	IN. H2O (TOTAL ENCAP)		
PLUG R.T.D.	: 2.83	IN. H2O		
PLASTICIZER	: TRIACETIN PZ			05-800-A
APPLICATION PERCENT	: 7.00	% OF DRY WEIGHT		
APPLICATION WEIGHT	: 5.42	GRAMS/100 RODS	1.36	GRAMS/25 RODS
FILTER TOW	: FT-107 #10(EASTMAN)			05-107-E
	: FT-107 #10(CELANESE)			05-107-C
DENIER PER FILAMENT	: 3.0			
TOTAL DENIER	: 35,000			
CROSS SECTION	: # 10			
PLUG WRAP	: 26.25MM X 4725M KC 45-M1			06-105-A
ANCHOR ADHESIVE	: AJAX 8300-N		PVA	61-017-A
GLUE APP. FOR ANCH. ADH	: TWO GLUE LINES			
LAP ADHESIVE	: FULLER HL-8729 (FORMERLY HM-8229)		HM	61-211-A
DRY WEIGHT	: 77.46	GRAMS/100 RODS	19.37	GRAMS/25 RODS
DRY WEIGHT W/ GLUE	: 78.01	GRAMS/100 RODS	19.50	GRAMS/25 RODS
WET WEIGHT W/ GLUE	: 83.43	GRAMS/100 RODS	20.86	GRAMS/25 RODS

REASON FOR CHANGE : PZ APPLIC. % CHGD FROM 6% TO 7% OF DRY WT. PLUG
: WRAP SUPPLIER/BOBBIN MTERAGE CHGD FROM DEXTER
: 4500 @ 4500M (06-276-A) TO KC 45-M1 @ 4725M
: (06-105-A). WEIGHTS REDUCED. OK TO MIX FILTERS.

PREPARED BY : K. V. SMITH
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